

**Garant**
**NC spotting drill HSS-E 90° N, TiAlN, Ø DC h6: 6 mm**

**Order data**

Order number	112100 6
GTIN	4045197440808
Item class	11A

**Description**
**Version:**

Centred point grinding with thin chisel edge - gives easy spot drilling and high accuracy of the centre hole form. Very sturdy due to short flutes.

Precision centred ground point with thin chisel edge - gives easy spot drilling and high accuracy of the centre hole form. Very sturdy due to short flutes.

**Note:**

Use speed for the actual hole Ø  
(not necessarily the speed for the drill outer Ø).

Shank: DIN 1835 B to h6

Flute length  $L_c$ : 20 mm

Overall length L: 140 mm

Shank Ø  $D_s$ : 6 mm

Feed f in steel < 900 N/mm<sup>2</sup>: 0.05 mm/rev.

**Technical description**

Shank tolerance	h6
Nominal Ø $D_c$	6 mm
Feed f in steel < 900 N/mm <sup>2</sup>	0.05 mm/rev.
Flute length $L_c$	20 mm
Shank Ø $D_s$	6 mm
Overall length L	140 mm
Shank	DIN 1835 B to h6
Coating	TiAlN

Tool material	HSS E
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	h6
Point angle	90 degrees
Number of cutting edges Z	2
Through-coolant	no
Colour ring	without