

Garant
Micro drill HSS-E-PM N, uncoated, Ø DC -0.004: 0,95 mm

Order data

| | |
|--------------|---------------|
| Order number | 112300 0,95 |
| GTIN | 4045197001757 |
| Item class | 11A |

Description
Version:

Special drill with reinforced shank, high concentricity and precision ground point.

Through-coolant: no

Standard: DIN 1899 A

Tolerance nominal Ø: 0 / -0.004

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L₂: 4.575 mm

Flute length L_c: 6 mm

Overall length L: 25 mm

Shank Ø D_s: 1.5 mm

Feed f in steel < 900 N/mm²: 0.024 mm/rev.

Technical description

| | |
|---|---------------|
| Number of cutting edges Z | 2 |
| Shank tolerance | h8 |
| Nominal Ø D _c | 0.95 mm |
| Flute length L _c | 6 mm |
| Feed f in steel < 900 N/mm ² | 0.024 mm/rev. |
| Tolerance nominal Ø | 0 / -0.004 |
| Shank Ø D _s | 1.5 mm |
| Overall length L | 25 mm |
| Standard | DIN 1899 A |

| | |
|---|----------------------|
| recommended maximum drilling depth L ₂ | 4.575 mm |
| Point angle | 118 degrees |
| Coating | uncoated |
| Tool material | HSS E PM |
| Type | N |
| Shank | Parallel shank to h7 |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |