

Garant
Stub drill with 3 clamping faces HSS-E, uncoated, Ø DC h8: 1 mm

Order data

Order number	113001 1
GTIN	4045197764690
Item class	11B

Description
Version:

Stable and sturdy stub drill with **strengthened core diameter**. Ground flutes, with high concentricity. Precision ground point. Three **drive flats on the shank** for use in a 3-jaw chuck.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Note:

Drills with plain shank, **without drive flats**.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 4.5 mm

Flute length L_c : 6 mm

Overall length L: 26 mm

Shank Ø D_s : 1 mm

Feed f in steel < 900 N/mm²: 0.03 mm/rev.

Technical description

Shank Ø D_s	1 mm
Overall length L	26 mm
Feed f in steel < 900 N/mm ²	0.03 mm/rev.
Number of cutting edges Z	2

Flute length L_c	6 mm
Standard	DIN 1897
Tolerance nominal \varnothing	h8
Nominal $\varnothing D_c$	1 mm
recommended maximum drilling depth L_2	4.5 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	N
Shank	Three drive flats shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill