

**Garant**
**Stub drill with 3 clamping faces HSS-E, uncoated, Ø DC h8: 8,5 mm**

**Order data**

Order number	113001 8,5
GTIN	4045197749796
Item class	11B

**Description**
**Version:**

Stable and sturdy stub drill with **strengthened core diameter**. Ground flutes, with high concentricity. Precision ground point. Three **drive flats on the shank** for use in a 3-jaw chuck.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 24.3 mm

Flute length  $L_c$ : 37 mm

Overall length L: 79 mm

Shank Ø  $D_s$ : 8.5 mm

Feed f in steel < 900 N/mm<sup>2</sup>: 0.1 mm/rev.

**Technical description**

Number of cutting edges Z	2
Tolerance nominal Ø	h8
Standard	DIN 1897
Feed f in steel < 900 N/mm <sup>2</sup>	0.1 mm/rev.
Shank Ø $D_s$	8.5 mm
Nominal Ø $D_c$	8.5 mm

Overall length L	79 mm
Flute length L <sub>c</sub>	37 mm
recommended maximum drilling depth L <sub>2</sub>	24.3 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	N
Shank	Three drive flats shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill