


HOLEX CleverDrill HSS jobber drill, uncoated, Ø DC h8: 2,5 mm

Order data

Order number	113005 2,5
GTIN	4045197951946
Item class	12B

Description
Version:

Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 10.25 mm

Flute length L_c : 14 mm

Overall length L: 43 mm

Shank Ø D_s : 2.5 mm

Feed f in steel < 750 N/mm²: 0.05 mm/rev.

Technical description

recommended maximum drilling depth L_2	10.25 mm
Feed f in steel < 750 N/mm ²	0.05 mm/rev.
Overall length L	43 mm
Standard	DIN 1897
Flute length L_c	14 mm
Number of cutting edges Z	2
Shank Ø D_s	2.5 mm

Tolerance nominal \varnothing	h8
Nominal $\varnothing D_c$	2.5 mm
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

Accessories

HOLEX Clever Drill stub drill set HSS No. 113005, type N in a case Type 1-10

113510 1-10