

Garant
Stub drill HSS-E FS, uncoated, Ø DC h8: 8,6 mm

Order data

Order number	113020 8,6
GTIN	4045197002655
Item class	11B

Description
Version:

Particularly **robust and strong** due to **strengthened core**.

Ground flutes, with high concentricity.

Bright finish flutes, nitrided lands.

With point geometry shape C up to 3.9 mm; shape S (special) from 4 mm.

Advantage:

Ideal for drilling shallow holes (approx. 2 - 4×D) on NC machines and automatic machines.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 27.1 mm

Flute length L_c : 40 mm

Overall length L: 84 mm

Shank Ø D_s : 8.6 mm

Feed f in steel < 750 N/mm²: 0.1 mm/rev.

Technical description

Number of cutting edges Z	2
Nominal Ø D_c	8.6 mm
Flute length L_c	40 mm

Feed f in steel < 750 N/mm ²	0.1 mm/rev.
Tolerance nominal Ø	h8
Shank Ø D _s	8.6 mm
Overall length L	84 mm
Standard	DIN 1897
recommended maximum drilling depth L ₂	27.1 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS E
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill