

## Garant

### Stub drill HSS-Co8 FS, TiAlN, Ø DC h8: 11,5 mm



## Order data

Order number	113140 11,5
GTIN	4045197004055
Item class	11B

## Description

### Version:

Particularly **robust and strong** due to **strengthened core**.

Ground flutes, with high concentricity.

With point geometry shape S (special)

### Advantage:

**Ideal for drilling shallow holes (approx. 2 - 4×D)** on NC machines and automatic machines.

### Recommendation:

#### Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 29.8 mm

Flute length  $L_c$ : 47 mm

Overall length L: 95 mm

Shank Ø  $D_s$ : 11.5 mm

Feed f in steel < 750 N/mm<sup>2</sup>: 0.1 mm/rev.

## Technical description

Flute length $L_c$	47 mm
Nominal Ø $D_c$	11.5 mm
Feed f in steel < 750 N/mm <sup>2</sup>	0.1 mm/rev.
Number of cutting edges Z	2

Tolerance nominal $\varnothing$	h8
Shank $\varnothing D_s$	11.5 mm
Overall length L	95 mm
Standard	DIN 1897
recommended maximum drilling depth $L_2$	29.8 mm
Point angle	130 degrees
Coating	TiAlN
Tool material	HSS Co 8
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill