

**Garant**
**Stub drill HSS-Co8 FS, TiAlN, Ø DC h8: 5,3 mm**

**Order data**

Order number	113140 5,3
GTIN	4045197003591
Item class	11B

**Description**
**Version:**

Particularly **robust and strong** due to **strengthened core**.

Ground flutes, with high concentricity.

With point geometry shape S (special)

**Advantage:**

**Ideal for drilling shallow holes (approx. 2 - 4×D)** on NC machines and automatic machines.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 18.1 mm

Flute length  $L_c$ : 26 mm

Overall length L: 62 mm

Shank Ø  $D_s$ : 5.3 mm

Feed f in steel < 750 N/mm<sup>2</sup>: 0.05 mm/rev.

**Technical description**

Feed f in steel < 750 N/mm <sup>2</sup>	0.05 mm/rev.
Nominal Ø $D_c$	5.3 mm
Number of cutting edges Z	2
Flute length $L_c$	26 mm

Tolerance nominal Ø	h8
Shank Ø D <sub>s</sub>	5.3 mm
Overall length L	62 mm
Standard	DIN 1897
recommended maximum drilling depth L <sub>2</sub>	18.1 mm
Point angle	130 degrees
Coating	TiAlN
Tool material	HSS Co 8
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill