

Garant
Stub drill HSS-Co8 FS, TiAlN, Ø DC h8: 6,1 mm

Order data

Order number	113140 6,1
GTIN	4045197003683
Item class	11B

Description
Version:

Particularly **robust and strong** due to **strengthened core**.

Ground flutes, with high concentricity.

With point geometry shape S (special)

Advantage:

Ideal for drilling shallow holes (approx. 2 - 4×D) on NC machines and automatic machines.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 21.9 mm

Flute length L_c : 31 mm

Overall length L: 70 mm

Shank Ø D_s : 6.1 mm

Feed f in steel < 750 N/mm²: 0.07 mm/rev.

Technical description

Number of cutting edges Z	2
Feed f in steel < 750 N/mm ²	0.07 mm/rev.
Flute length L_c	31 mm
Nominal Ø D_c	6.1 mm

Tolerance nominal \varnothing	h8
Shank $\varnothing D_s$	6.1 mm
Overall length L	70 mm
Standard	DIN 1897
recommended maximum drilling depth L_2	21.9 mm
Point angle	130 degrees
Coating	TiAlN
Tool material	HSS Co 8
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill