

**Garant**
**Stub drill HSS-E, TiAlN, Ø DC h8: 5,8 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 113260 5,8    |
| GTIN         | 4045197006820 |
| Item class   | 11B           |

**Description**
**Version:**

**High concentricity** and **special chip flutes** ensure precise bores.

With point geometry shape C from size 2.4 mm

**Advantage:**

**Ideal for drilling shallow holes (approx. 2 - 4×D)** on NC machines and automatic machines.

**Recommendation:**
**Maximum drilling depth:**

flute length (see table) less 1.5×nominal Ø.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L<sub>2</sub>: 19.3 mm

Flute length L<sub>c</sub>: 28 mm

Overall length L: 66 mm

Shank Ø D<sub>s</sub>: 5.8 mm

Feed f in stainless steel < 900 N/mm<sup>2</sup>: 0.04 mm/rev.

**Technical description**

|   |              |
|---|--------------|
| Flute length L <sub>c</sub>                       | 28 mm        |
| Feed f in stainless steel < 900 N/mm <sup>2</sup> | 0.04 mm/rev. |
| Nominal Ø D <sub>c</sub>                          | 5.8 mm       |
| Number of cutting edges Z                         | 2            |

|  |              |
|--|--------------|
| Tolerance nominal $\varnothing$          | h8           |
| Shank $\varnothing D_s$                  | 5.8 mm       |
| Overall length L                         | 66 mm        |
| Standard                                 | DIN 1897     |
| recommended maximum drilling depth $L_2$ | 19.3 mm      |
| Point angle                              | 130 degrees  |
| Coating                                  | TiAlN        |
| Tool material                            | HSS E        |
| Shank                                    | Plain shank  |
| Through-coolant                          | no           |
| Colour ring                              | blue         |
| Type of product                          | Jobber drill |