

## Jobber drill set HSS-E No. 114001 with case, uncoated, Type: 1-10,5



## **Order data**

Order number	114010 1-10,5
GTIN	4045197765352
Item class	11B

## **Description**

### **Version:**

Composed of jobber drills DIN 338.

**Additionally with intermediate sizes** for tapping drill holes  $\emptyset$  1.6; 3.3; 4.2; 6.8; and 10.2 mm. Particularly sturdy and robust due to the **strengthened core diameter.** Ground flutes, with high concentricity. Precision ground point. Three **drive flats on the shank** for use in a 3-jaw chuck.

#### Note

 $\emptyset$  1 - 3.5 mm: Drills with plain shank, without drive flats.

Through-coolant: no

Shank: Three drive flats shank

Drill range: 1 - 10.5 mm Number of drills: 25 Tapping hole Ø: 1.6 mm Tapping hole Ø: 3.3 mm Tapping hole Ø: 4.2 mm Tapping hole Ø: 6.8 mm

# **Technical description**

Number of drills	25
------------------	----

Incremental steps of drills	0.5 mm
Drill range	1 - 10.5 mm
Shank	Three drive flats shank
Tapping hole Ø	1.6 mm
Tapping hole ∅	3.3 mm
Tapping hole ∅	4.2 mm
Tapping hole ∅	6.8 mm
Tapping hole ∅	10.2 mm
No. of teeth Z	2
Coating	uncoated
Tool material	HSS E
Standard	DIN 338
Туре	N
Tolerance nominal Ø	h8
Point angle	130 degrees
Through-coolant	no
Colour ring	without
Type of product	Jobber drill