

Garant
HSS jobber drill W, uncoated, Ø DC h8: 2,6 mm

Order data

Order number	114200 2,6
GTIN	4045197015341
Item class	11B

Description
Version:

Standard core without core taper.

Precision ground point.

Ground flute with high helix.

Bright ground surface finish.

With point geometry shape A from size 2.0 mm.

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 26.1 mm

Flute length L_c : 30 mm

Overall length L: 57 mm

Shank Ø D_s : 2.6 mm

Feed f in long-chipping aluminium plastics: 0.05 mm/rev.

Technical description

Number of cutting edges Z	2
Flute length L_c	30 mm
Nominal Ø D_c	2.6 mm
Tolerance nominal Ø	h8
Shank Ø D_s	2.6 mm
Overall length L	57 mm

Feed f in long-chipping aluminium plastics	0.05 mm/rev.
Standard	DIN 338
recommended maximum drilling depth L ₂	26.1 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS
Type	W
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	yellow
Type of product	Jobber drill

Accessories

Jobber drill set HSS No. 114200 in a case Type 1-6	115160 1-6
--	------------