


Jobber drill HSS N, TiN, Ø DC h8: 10,8 mm

Order data

Order number	114360 10,8
GTIN	4045197017109
Item class	12B

Description
Version:

Standard core without core taper.
Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.
With point geometry shape C from size 2.4 mm
Through-coolant: no
Standard: DIN 338
Tolerance nominal Ø: h8
Point angle: 118 degrees
Number of cutting edges Z: 2
recommended maximum drilling depth L_2 : 77.8 mm
Flute length L_c : 94 mm
Overall length L: 142 mm
Shank Ø D_s : 10.8 mm
Feed f in steel < 500 N/mm²: 0.16 mm/rev.

Technical description

Feed f in steel < 500 N/mm ²	0.16 mm/rev.
Number of cutting edges Z	2
Flute length L_c	94 mm
Nominal Ø D_c	10.8 mm
Tolerance nominal Ø	h8
Shank Ø D_s	10.8 mm

Overall length L	142 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	77.8 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill