



Jobber drill HSS N, TiN, Ø DC h8: 10 mm



Order data

Order number	114360 10
GTIN	4045197017062
Item class	12B

Description

Version:

Standard core without core taper.

Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 72 mm

Flute length L_c : 87 mm

Overall length L: 133 mm

Shank Ø D_s : 10 mm

Feed f in steel $< 500 \text{ N/mm}^2$: 0.16 mm/rev.

Technical description

Number of cutting edges Z	2
Flute length L_c	87 mm
Feed f in steel $< 500 \text{ N/mm}^2$	0.16 mm/rev.
Nominal Ø D_c	10 mm
Tolerance nominal Ø	h8
Shank Ø D_s	10 mm

Overall length L	133 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	72 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

Accessories

Jobber drill set HSS No. 114360 as refill set Type 1-13KB	115265 1-13KB
Jobber drill set HSS No. 114360 in a case Type 1-10	115245 1-10
Jobber drill set HSS No. 114360 in a case Type 6-10	115245 6-10
Jobber drill set HSS No. 114360 as refill set Type 1-10	115265 1-10
Jobber drill set HSS No. 114360 as refill set Type 1-10,5	115265 1-10,5
Jobber drill set HSS No. 114360 as refill set Type 6-10	115265 6-10
Jobber drill set HSS No. 114360 in a case Type 1-10,5	115245 1-10,5
Jobber drill set HSS No. 114360 in a case Type 1-13KB	115245 1-13KB
Jobber drill set HSS No. 114360 in a case Type 1-13	115245 1-13
Jobber drill set HSS No. 114360 as refill set Type 1-13	115265 1-13