


**Jobber drill HSS N, TiN, Ø DC h8: 2,4 mm**

**Order data**

Order number	114360 2,4
GTIN	4045197016300
Item class	12B

**Description**
**Version:**

Standard core without core taper.

Precision ground point.

**Profile ground:**

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 26.4 mm

Flute length  $L_c$ : 30 mm

Overall length L: 57 mm

Shank Ø  $D_s$ : 2.4 mm

Feed f in steel < 500 N/mm<sup>2</sup>: 0.05 mm/rev.

**Technical description**

Number of cutting edges Z	2
Feed f in steel < 500 N/mm <sup>2</sup>	0.05 mm/rev.
Nominal Ø $D_c$	2.4 mm
Flute length $L_c$	30 mm
Tolerance nominal Ø	h8
Shank Ø $D_s$	2.4 mm

Overall length L	57 mm
Standard	DIN 338
recommended maximum drilling depth L <sub>2</sub>	26.4 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

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## Accessories

Jobber drill set HSS No. 114360 as refill set Type 1-6	115265 1-6
Jobber drill set HSS No. 114360 in a case Type 1-6	115245 1-6