


Jobber drill HSS N, TiN, Ø DC h8: 2,9 mm

Order data

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| Order number | 114360 2,9 |
| GTIN | 4045197016355 |
| Item class | 12B |

Description
Version:

Standard core without core taper.
Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.
With point geometry shape C from size 2.4 mm
Through-coolant: no
Standard: DIN 338
Tolerance nominal Ø: h8
Point angle: 118 degrees
Number of cutting edges Z: 2
recommended maximum drilling depth L_2 : 28.7 mm
Flute length L_c : 33 mm
Overall length L: 61 mm
Shank Ø D_s : 2.9 mm
Feed f in steel < 500 N/mm²: 0.05 mm/rev.

Technical description

| | |
|---|--------------|
| Number of cutting edges Z | 2 |
| Feed f in steel < 500 N/mm ² | 0.05 mm/rev. |
| Nominal Ø D_c | 2.9 mm |
| Flute length L_c | 33 mm |
| Tolerance nominal Ø | h8 |
| Shank Ø D_s | 2.9 mm |

| | |
|---|---------------|
| Overall length L | 61 mm |
| Standard | DIN 338 |
| recommended maximum drilling depth L ₂ | 28.7 mm |
| Point angle | 118 degrees |
| Coating | TiN |
| Tool material | HSS |
| Type | N |
| Helix angle | 35-40 degrees |
| Shank | Plain shank |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |

Accessories

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|--|------------|
| Jobber drill set HSS No. 114360 as refill set Type 1-6 | 115265 1-6 |
| Jobber drill set HSS No. 114360 in a case Type 1-6 | 115245 1-6 |