


Jobber drill HSS N, TiN, Ø DC h8: 3,5 mm

Order data

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| Order number | 114360 3,5 |
| GTIN | 4045197016416 |
| Item class | 12B |

Description
Version:

Standard core without core taper.
Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.
With point geometry shape C from size 2.4 mm
Through-coolant: no
Standard: DIN 338
Tolerance nominal Ø: h8
Point angle: 118 degrees
Number of cutting edges Z: 2
recommended maximum drilling depth L_2 : 33.8 mm
Flute length L_c : 39 mm
Overall length L: 70 mm
Shank Ø D_s : 3.5 mm
Feed f in steel < 500 N/mm²: 0.05 mm/rev.

Technical description

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|---|--------------|
| Feed f in steel < 500 N/mm ² | 0.05 mm/rev. |
| Nominal Ø D_c | 3.5 mm |
| Flute length L_c | 39 mm |
| Number of cutting edges Z | 2 |
| Tolerance nominal Ø | h8 |
| Shank Ø D_s | 3.5 mm |

| | |
|---|---------------|
| Overall length L | 70 mm |
| Standard | DIN 338 |
| recommended maximum drilling depth L ₂ | 33.8 mm |
| Point angle | 118 degrees |
| Coating | TiN |
| Tool material | HSS |
| Type | N |
| Helix angle | 35-40 degrees |
| Shank | Plain shank |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |

Accessories

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| Jobber drill set HSS No. 114360 in a case Type 1-13KB | 115245 1-13KB |
| Jobber drill set HSS No. 114360 as refill set Type 1-6 | 115265 1-6 |
| Jobber drill set HSS No. 114360 in a case Type 1-6 | 115245 1-6 |
| Jobber drill set HSS No. 114360 in a case Type 1-13 | 115245 1-13 |
| Jobber drill set HSS No. 114360 in a case Type 1-10,5 | 115245 1-10,5 |
| Jobber drill set HSS No. 114360 as refill set Type 1-13 | 115265 1-13 |
| Jobber drill set HSS No. 114360 in a case Type 1-10 | 115245 1-10 |
| Jobber drill set HSS No. 114360 as refill set Type 1-10 | 115265 1-10 |
| Jobber drill set HSS No. 114360 as refill set Type 1-10,5 | 115265 1-10,5 |
| Jobber drill set HSS No. 114360 as refill set Type 1-13KB | 115265 1-13KB |