



Jobber drill HSS N, TiN, Ø DC h8: 4,1 mm



Order data

Order number	114360 4,1
GTIN	4045197016478
Item class	12B

Description

Version:

Standard core without core taper.

Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 36.9 mm

Flute length L_c : 43 mm

Overall length L: 75 mm

Shank Ø D_s : 4.1 mm

Feed f in steel < 500 N/mm²: 0.09 mm/rev.

Technical description

Number of cutting edges Z	2
Nominal Ø D_c	4.1 mm
Flute length L_c	43 mm
Feed f in steel < 500 N/mm ²	0.09 mm/rev.
Tolerance nominal Ø	h8
Shank Ø D_s	4.1 mm

Overall length L	75 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	36.9 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

Accessories

Jobber drill set HSS No. 114360 in a case Type 1-6	115245 1-6
Jobber drill set HSS No. 114360 as refill set Type 1-6	115265 1-6