



## Jobber drill HSS N, TiN, Ø DC h8: 6,1 mm



### Order data

Order number	114360 6,1
GTIN	4045197016676
Item class	12B

### Description

#### Version:

Standard core without core taper.

Precision ground point.

#### Profile ground:

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 53.9 mm

Flute length  $L_c$ : 63 mm

Overall length L: 101 mm

Shank Ø  $D_s$ : 6.1 mm

Feed f in steel < 500 N/mm<sup>2</sup>: 0.13 mm/rev.

### Technical description

Nominal Ø $D_c$	6.1 mm
Flute length $L_c$	63 mm
Number of cutting edges Z	2
Feed f in steel < 500 N/mm <sup>2</sup>	0.13 mm/rev.
Tolerance nominal Ø	h8
Shank Ø $D_s$	6.1 mm

Overall length L	101 mm
Standard	DIN 338
recommended maximum drilling depth L <sub>2</sub>	53.9 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

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## Accessories

Jobber drill set HSS No. 114360 in a case Type 6-10	115245 6-10
Jobber drill set HSS No. 114360 as refill set Type 6-10	115265 6-10