


Jobber drill HSS N, TiN, Ø DC h8: 7,7 mm

Order data

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| Order number | 114360 7,7 |
| GTIN | 4045197016836 |
| Item class | 12B |

Description
Version:

Standard core without core taper.

Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 63.5 mm

Flute length L_c : 75 mm

Overall length L: 117 mm

Shank Ø D_s : 7.7 mm

Feed f in steel < 500 N/mm²: 0.13 mm/rev.

Technical description

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|---|--------------|
| Feed f in steel < 500 N/mm ² | 0.13 mm/rev. |
| Number of cutting edges Z | 2 |
| Flute length L_c | 75 mm |
| Nominal Ø D_c | 7.7 mm |
| Tolerance nominal Ø | h8 |
| Shank Ø D_s | 7.7 mm |

| | |
|---|---------------|
| Overall length L | 117 mm |
| Standard | DIN 338 |
| recommended maximum drilling depth L ₂ | 63.5 mm |
| Point angle | 118 degrees |
| Coating | TiN |
| Tool material | HSS |
| Type | N |
| Helix angle | 35-40 degrees |
| Shank | Plain shank |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |

Accessories

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|---|-------------|
| Jobber drill set HSS No. 114360 as refill set Type 6-10 | 115265 6-10 |
| Jobber drill set HSS No. 114360 in a case Type 6-10 | 115245 6-10 |