


**Jobber drill HSS N, TiN, Ø DC h8: 8,4 mm**

**Order data**

Order number	114360 8,4
GTIN	4045197016904
Item class	12B

**Description**
**Version:**

Standard core without core taper.

Precision ground point.

**Profile ground:**

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 62.4 mm

Flute length  $L_c$ : 75 mm

Overall length L: 117 mm

Shank Ø  $D_s$ : 8.4 mm

Feed f in steel < 500 N/mm<sup>2</sup>: 0.16 mm/rev.

**Technical description**

Flute length $L_c$	75 mm
Number of cutting edges Z	2
Feed f in steel < 500 N/mm <sup>2</sup>	0.16 mm/rev.
Nominal Ø $D_c$	8.4 mm

Tolerance nominal $\varnothing$	h8
Shank $\varnothing D_s$	8.4 mm
Overall length L	117 mm
Standard	DIN 338
recommended maximum drilling depth $L_2$	62.4 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill