


Jobber drill HSS N, TiN, Ø DC h8: 8,5 mm

Order data

Order number	114360 8,5
GTIN	4045197016911
Item class	12B

Description
Version:

Standard core without core taper.
Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.
With point geometry shape C from size 2.4 mm
Through-coolant: no
Standard: DIN 338
Tolerance nominal Ø: h8
Point angle: 118 degrees
Number of cutting edges Z: 2
recommended maximum drilling depth L_2 : 62.3 mm
Flute length L_c : 75 mm
Overall length L: 117 mm
Shank Ø D_s : 8.5 mm
Feed f in steel < 500 N/mm²: 0.16 mm/rev.

Technical description

Nominal Ø D_c	8.5 mm
Feed f in steel < 500 N/mm ²	0.16 mm/rev.
Number of cutting edges Z	2
Flute length L_c	75 mm
Tolerance nominal Ø	h8
Shank Ø D_s	8.5 mm

Overall length L	117 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	62.3 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

Accessories

Jobber drill set HSS No. 114360 in a case Type 1-13	115245 1-13
Jobber drill set HSS No. 114360 as refill set Type 1-10,5	115265 1-10,5
Jobber drill set HSS No. 114360 in a case Type 1-10	115245 1-10
Jobber drill set HSS No. 114360 as refill set Type 1-13	115265 1-13
Jobber drill set HSS No. 114360 as refill set Type 1-13KB	115265 1-13KB
Jobber drill set HSS No. 114360 in a case Type 1-10,5	115245 1-10,5
Jobber drill set HSS No. 114360 as refill set Type 1-10	115265 1-10
Jobber drill set HSS No. 114360 as refill set Type 6-10	115265 6-10
Jobber drill set HSS No. 114360 in a case Type 1-13KB	115245 1-13KB
Jobber drill set HSS No. 114360 in a case Type 6-10	115245 6-10