


Jobber drill HSS N, TiN, Ø DC h8: 8,9 mm

Order data

Order number	114360 8,9
GTIN	4045197016959
Item class	12B

Description
Version:

Standard core without core taper.
Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.
With point geometry shape C from size 2.4 mm
Through-coolant: no
Standard: DIN 338
Tolerance nominal Ø: h8
Point angle: 118 degrees
Number of cutting edges Z: 2
recommended maximum drilling depth L_2 : 67.7 mm
Flute length L_c : 81 mm
Overall length L: 125 mm
Shank Ø D_s : 8.9 mm
Feed f in steel < 500 N/mm²: 0.16 mm/rev.

Technical description

Nominal Ø D_c	8.9 mm
Flute length L_c	81 mm
Number of cutting edges Z	2
Feed f in steel < 500 N/mm ²	0.16 mm/rev.
Tolerance nominal Ø	h8
Shank Ø D_s	8.9 mm

Overall length L	125 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	67.7 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

Accessories

Jobber drill set HSS No. 114360 as refill set Type 6-10	115265 6-10
Jobber drill set HSS No. 114360 in a case Type 6-10	115245 6-10