



Jobber drill HSS N, TiN, Ø DC h8: 9,7 mm



Order data

Order number	114360 9,7
GTIN	4045197017031
Item class	12B

Description

Version:

Standard core without core taper.

Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 72.5 mm

Flute length L_c : 87 mm

Overall length L: 133 mm

Shank Ø D_s : 9.7 mm

Feed f in steel < 500 N/mm²: 0.16 mm/rev.

Technical description

Number of cutting edges Z	2
Flute length L_c	87 mm
Nominal Ø D_c	9.7 mm
Feed f in steel < 500 N/mm ²	0.16 mm/rev.
Tolerance nominal Ø	h8
Shank Ø D_s	9.7 mm

Overall length L	133 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	72.5 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

Accessories

Jobber drill set HSS No. 114360 as refill set Type 6-10	115265 6-10
Jobber drill set HSS No. 114360 in a case Type 6-10	115245 6-10