HOLEX

Jobber drill HSS-E, uncoated, ⌀ DC h8: 9,3 mm

Order data

Order number	114405 9,3
GTIN	4045197535382
Item class	12B

Description

Version:
Profile ground: this ensures high concentricity and pitch accuracy. Precision ground point. Drill for production use.
With point geometry shape C from size 2 mm
Recommendation:
Maximum drilling depth:
$L_2 = L_C - 1.5 \times D_C$.
Through-coolant: no
Standard: DIN 338
Tolerance nominal ⌀: h8
Point angle: 135 degrees
Number of cutting edges Z: 2
recommended maximum drilling depth L_2: 67.1 mm
Flute length L_c: 81 mm
Overall length L: 125 mm
Shank ⌀ D_s: 9.3 mm
Feed f in steel < 900 N/mm^2: 0.1 mm/rev.

Technical description

Number of cutting edges Z	2
Feed f in steel < 900 N/mm^2	0.1 mm/rev.
Flute length L_c	81 mm
Nominal ⌀ D_C	9.3 mm
Tolerance nominal ⌀	h8

Shank ∅ D_s	9.3 mm
Overall length L	125 mm
Standard	DIN 338
recommended maximum drilling depth L_2	67.1 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS E
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill