

**Garant**
**Jobber drill HSS-E FS, uncoated, Ø DC h8: 8,4 mm**

**Order data**

Order number	114450 8,4
GTIN	4045197019035
Item class	11B

**Description**
**Version:**

**Profile ground:** this ensures high concentricity and pitch accuracy. Precision ground point. Drill for production use.

**Strengthened core.**

Bright finish **parabolic flutes**, from 3 mm nitrided lands.

With point geometry shape C up to size 3.9 mm

With point geometry shape S from size 4 mm

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c.$$

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 62.4 mm

Flute length  $L_c$ : 75 mm

Overall length L: 117 mm

Shank Ø  $D_s$ : 8.4 mm

Feed f in steel < 750 N/mm<sup>2</sup>: 0.1 mm/rev.

**Technical description**

Feed f in steel < 750 N/mm <sup>2</sup>	0.1 mm/rev.
Nominal Ø $D_c$	8.4 mm
Flute length $L_c$	75 mm

Number of cutting edges Z	2
Tolerance nominal $\varnothing$	h8
Shank $\varnothing D_s$	8.4 mm
Overall length L	117 mm
Standard	DIN 338
recommended maximum drilling depth $L_2$	62.4 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	FS
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill