

**Garant**
**HSS-E jobber drill, TiAlN, Ø DC h8: 8,5 mm**

**Order data**

Order number	114500 8,5
GTIN	4045197020307
Item class	11B

**Description**
**Version:**
**Strengthened core taper.**

With point geometry shape C.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c.$$

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 62.3 mm

Flute length  $L_c$ : 75 mm

Overall length L: 117 mm

Shank Ø  $D_s$ : 8.5 mm

Feed f in stainless steel > 900 N/mm<sup>2</sup>: 0.09 mm/rev.

**Technical description**

Flute length $L_c$	75 mm
Nominal Ø $D_c$	8.5 mm
Feed f in stainless steel > 900 N/mm <sup>2</sup>	0.09 mm/rev.
Number of cutting edges Z	2
Tolerance nominal Ø	h8
Shank Ø $D_s$	8.5 mm

Overall length L	117 mm
Standard	DIN 338
recommended maximum drilling depth L <sub>2</sub>	62.3 mm
Point angle	130 degrees
Coating	TiAlN
Tool material	HSS E
Helix angle	35 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	blue
Type of product	Jobber drill