

Garant
HSS-Co8 jobber drill, TiAlN, Ø DC h8: 11,5 mm

Order data

Order number	114550 11,5
GTIN	4045197021564
Item class	11B

Description
Version:

Extremely high heat resistance, very robust due to **strong core**.

With point geometry shape C.

Recommendation:
Maximum drilling depth:

flute length (see table) less 1.5×nominal Ø.

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 76.8 mm

Flute length L_c : 94 mm

Overall length L: 142 mm

Shank Ø D_s : 11.5 mm

Feed f in stainless steel > 900 N/mm²: 0.09 mm/rev.

Technical description

Feed f in stainless steel > 900 N/mm ²	0.09 mm/rev.
Nominal Ø D_c	11.5 mm
Number of cutting edges Z	2
Flute length L_c	94 mm
Tolerance nominal Ø	h8
Shank Ø D_s	11.5 mm

Overall length L	142 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	76.8 mm
Point angle	135 degrees
Coating	TiAlN
Tool material	HSS Co 8
Helix angle	35 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	blue
Type of product	Jobber drill

Accessories

HSS-Co8 jobber drill No. 114550 as a refill set Type 1-13KB	115375 1-13KB
HSS-Co8 jobber drill No. 114550 as a refill set Type 1-13	115375 1-13
HSS-Co8 jobber drill No. 114550 in a case Type 1-13KB	115370 1-13KB
HSS-Co8 jobber drill No. 114550 in a case Type 1-13	115370 1-13