

Garant
Jobber drill SS-E-PM HPC, TiAlN, Ø DC h8: 6,8 mm

Order data

Order number	114620 6,8
GTIN	4045197023780
Item class	11B

Description
Version:

Dimensions similar to DIN 338.

Shank to DIN 1835A.

High-performance HPC twist drills for high-alloy and high tensile materials. Particularly strong due to **strengthened core and a parabolic flute profile**. Point geometry with rake angle correction. Precise concentricity for exact holes.

With form S point.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Machining strategy: HPC

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 58.8 mm

Flute length L_c : 69 mm

Overall length L: 113 mm

Shank Ø D_s : 8 mm

Feed f in steel < 900 N/mm²: 0.08 mm/rev.

Technical description

Number of cutting edges Z	2
Flute length L_c	69 mm
Nominal Ø D_c	6.8 mm

Feed f in steel < 900 N/mm ²	0.08 mm/rev.
Tolerance nominal Ø	h8
Shank Ø D _s	8 mm
Overall length L	113 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	58.8 mm
Point angle	130 degrees
Coating	TiAlN
Tool material	HSS E PM
Helix angle	38 degrees
Shank	DIN 1835 A to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	Jobber drill