



Jobber drill set HSS No. 114020 as refill set, uncoated, Type: 1-13



Order data

Order number	115032 1-13
GTIN	4045197024190
Item class	12B

Description

Version:

Composed of jobber drills DIN 338.

Roll forged, standard helix angle, core thickness and core taper.

Dimensions to DIN 338.

Robust jobber drill with strengthened core and small chisel point for easy spot drilling and accurate centring of the designated hole. **Precision roll forged flutes.**

Through-coolant: no

Shank: Plain shank

Drill range: 1 - 13 mm

Number of drills: 25

Incremental steps of drills: 0.5 mm

Technical description

Incremental steps of drills	0.5 mm
Number of drills	25
Drill range	1 - 13 mm
Shank	Plain shank

No. of teeth Z	2
Coating	uncoated
Tool material	HSS
Standard	DIN 338
Type	N
Tolerance nominal \varnothing	h8
Point angle	118 degrees
Through-coolant	no
with case	no
Colour ring	without
Type of product	Jobber drill