



Jobber drill set HSS No. 114360 as refill set, TiN, Type: 1-10,5



Order data

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| Order number | 115265 1-10,5 |
| GTIN | 4045197024756 |
| Item class | 12B |

Description

Version:

Composed of jobber drills DIN 338.
Standard core without core taper.
Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.
With point geometry shape C from size 2.4 mm.
Through-coolant: no
Shank: Plain shank
Drill range: 1 - 10.5 mm
Number of drills: 24
Tapping hole \varnothing : 3.3; 4.2; 6.8; 10.2 mm
Incremental steps of drills: 0.5 mm

Technical description

| | |
|-----------------------------|-------------|
| Drill range | 1 - 10.5 mm |
| Incremental steps of drills | 0.5 mm |
| Number of drills | 24 |

| | |
|---------------------|------------------------|
| Shank | Plain shank |
| Tapping hole Ø | 3.3; 4.2; 6.8; 10.2 mm |
| No. of teeth Z | 2 |
| Coating | TiN |
| Tool material | HSS |
| Standard | DIN 338 |
| Type | N |
| Tolerance nominal Ø | h8 |
| Point angle | 118 degrees |
| Helix angle | 35-40 degrees |
| Through-coolant | no |
| with case | no |
| Colour ring | without |
| Type of product | Jobber drill |