



Jobber drill set HSS No. 114360 as refill set, TiN, Type: 1-13



Order data

Order number	115265 1-13
GTIN	4045197024763
Item class	12B

Description

Version:

Composed of jobber drills DIN 338.

Standard core without core taper.

Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm.

Through-coolant: no

Shank: Plain shank

Drill range: 1 - 13 mm

Number of drills: 25

Incremental steps of drills: 0.5 mm

Technical description

Incremental steps of drills	0.5 mm
Number of drills	25
Drill range	1 - 13 mm
Shank	Plain shank

No. of teeth Z	2
Coating	TiN
Tool material	HSS
Standard	DIN 338
Type	N
Tolerance nominal \varnothing	h8
Point angle	118 degrees
Helix angle	35-40 degrees
Through-coolant	no
with case	no
Colour ring	without
Type of product	Jobber drill