



## Jobber drill set HSS No. 114360 as refill set, TiN, Type: 1-13KB



### Order data

Order number	115265 1-13KB
GTIN	4045197657657
Item class	12B

### Description

#### Version:

Composed of jobber drills DIN 338.  
Standard core without core taper.  
Precision ground point.

#### Profile ground:

High concentricity and pitch accuracy, drills for series production use.  
With point geometry shape C from size 2.4 mm.

Through-coolant: no

Shank: Plain shank

Drill range: 1 - 13 mm

Number of drills: 29

Tapping hole Ø: 3.3; 4.2; 6.8; 10.2 mm

Incremental steps of drills: 0.5 mm

### Technical description

Incremental steps of drills	0.5 mm
Drill range	1 - 13 mm
Number of drills	29
Shank	Plain shank

Tapping hole Ø	3.3; 4.2; 6.8; 10.2 mm
No. of teeth Z	2
Coating	TiN
Tool material	HSS
Standard	DIN 338
Type	N
Tolerance nominal Ø	h8
Point angle	118 degrees
Helix angle	35-40 degrees
Through-coolant	no
with case	no
Colour ring	without
Type of product	Jobber drill