

## Garant

### Jobber drill long HSS W, uncoated, Ø DC h8: 4,2 mm



#### Order data

Order number	116040 4,2
GTIN	4045197025807
Item class	11B

#### Description

##### Version:

With point geometry shape A from size 2.5 mm.

Strengthened core **without core taper**. Precision ground point. Wide flutes with heavily honed back edges. Bright ground surface finish.

##### Advantage:

For deep hole drilling and for use with drill bushings.

##### Recommendation:

##### Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c.$$

##### Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability.

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 71.7 mm

Flute length  $L_c$ : 78 mm

Overall length L: 119 mm

Shank Ø  $D_s$ : 4.2 mm

Feed f in aluminium short-chipping: 0.09 mm/rev.

#### Technical description

Flute length $L_c$	78 mm
Nominal Ø $D_c$	4.2 mm

Number of cutting edges Z	2
Feed f in aluminium short-chipping	0.09 mm/rev.
Tolerance nominal $\varnothing$	h8
Shank $\varnothing D_s$	4.2 mm
Overall length L	119 mm
Standard	DIN 340
recommended maximum drilling depth L <sub>2</sub>	71.7 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS
Type	W
Helix angle	30-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	yellow
Type of product	Jobber drill