

Garant

Deep hole drill HSS-E, uncoated, Ø DC h8: 6,8 mm



Order data

Order number	116061 6,8
GTIN	4045197026897
Item class	11B

Description

Version:

Significantly **strengthened core** without taper.

Precision ground point.

With **specially shaped slots**. Designed for deep holes up to 10×D and materials with critical chip formation characteristics.

Recommendation:

Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability.

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 91.8 mm

Flute length L_c : 102 mm

Overall length L: 156 mm

Shank Ø D_s : 6.8 mm

Feed f in steel < 500 N/mm²: 0.12 mm/rev.

Technical description

Nominal Ø D_c	6.8 mm
Flute length L_c	102 mm
Number of cutting edges Z	2

Feed f in steel < 500 N/mm ²	0.12 mm/rev.
Tolerance nominal Ø	h8
Shank Ø D _s	6.8 mm
Overall length L	156 mm
Standard	DIN 340
recommended maximum drilling depth L ₂	91.8 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill