

## Garant

### Deep hole drill HSS-E, uncoated, Ø DC h8: 6 mm



#### Order data

Order number	116061 6
GTIN	4045197026866
Item class	11B

#### Description

##### Version:

Significantly **strengthened core** without taper.

Precision ground point.

With **specialty shaped slots**. Designed for deep holes up to 10×D and materials with critical chip formation characteristics.

##### Recommendation:

##### Maximum drilling depth:

flute length (see table) less 1.5×nominal Ø.

##### Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability.

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L<sub>2</sub>: 82 mm

Flute length L<sub>c</sub>: 91 mm

Overall length L: 139 mm

Shank Ø D<sub>s</sub>: 6 mm

Feed f in steel < 500 N/mm<sup>2</sup>: 0.12 mm/rev.

#### Technical description

Number of cutting edges Z	2
Flute length L <sub>c</sub>	91 mm
Nominal Ø D <sub>c</sub>	6 mm

Feed f in steel < 500 N/mm <sup>2</sup>	0.12 mm/rev.
Tolerance nominal Ø	h8
Shank Ø D <sub>s</sub>	6 mm
Overall length L	139 mm
Standard	DIN 340
recommended maximum drilling depth L <sub>2</sub>	82 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill