

Garant

Deep hole drill HSS-E, uncoated, Ø DC h8: 9,8 mm



Order data

Order number	116061 9,8
GTIN	4045197026996
Item class	11B

Description

Version:

Significantly **strengthened core** without taper.

Precision ground point.

With **specially shaped slots**. Designed for deep holes up to 10×D and materials with critical chip formation characteristics.

Recommendation:

Maximum drilling depth:

flute length (see table) less 1.5×nominal Ø.

Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability.

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L₂: 106.3 mm

Flute length L_c: 121 mm

Overall length L: 184 mm

Shank Ø D_s: 9.8 mm

Feed f in steel < 500 N/mm²: 0.2 mm/rev.

Technical description

Nominal Ø D _c	9.8 mm
Feed f in steel < 500 N/mm ²	0.2 mm/rev.
Flute length L _c	121 mm

Number of cutting edges Z	2
Tolerance nominal \varnothing	h8
Shank $\varnothing D_s$	9.8 mm
Overall length L	184 mm
Standard	DIN 340
recommended maximum drilling depth L_2	106.3 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill