

Garant

Jobber drill, long, HSS-E N, uncoated, Ø DC h8: 2,2 mm



Order data

Order number	116065 2,2
GTIN	4045197442901
Item class	11B

Description

Version:

Profile ground. Standard core thickness and core taper. Bright finish.
With point geometry shape AC from 2 mm.

Advantage:

For drilling with drill bushes or long reach applications.
For high-tensile tempered steels, **including TOOLOX**.

Recommendation:

Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c.$$

Note:

Suitable NC spotting drills No. 112103, 112110 and 112160 with **120° tip angle** for enhanced process reliability

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 55.7 mm

Flute length L_c : 59 mm

Overall length L: 90 mm

Shank Ø D_s : 2.2 mm

Feed f in steel < 1100 N/mm²: 0.02 mm/rev.

Technical description

Number of cutting edges Z	2
Nominal Ø D_c	2.2 mm

Feed f in steel < 1100 N/mm ²	0.02 mm/rev.
Flute length L _c	59 mm
Tolerance nominal Ø	h8
Shank Ø D _s	2.2 mm
Overall length L	90 mm
Standard	DIN 340
recommended maximum drilling depth L ₂	55.7 mm
Point angle	118 degrees
Coating	uncoated
Tool material	HSS E
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	red
Type of product	Jobber drill