

Garant

Jobber drill, long, HSS-E N, uncoated, Ø DC h8: 8,5 mm



Order data

Order number	116065 8,5
GTIN	4045197270757
Item class	11B

Description

Version:

Profile ground. Standard core thickness and core taper. Bright finish.
With point geometry shape AC from 2 mm.

Advantage:

For drilling with drill bushes or long reach applications.
For high-tensile tempered steels, **including TOOLOX**.

Recommendation:

Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Note:

Suitable NC spotting drills No. 112103, 112110 and 112160 with **120° tip angle** for enhanced process reliability

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 96.3 mm

Flute length L_c : 109 mm

Overall length L: 165 mm

Shank Ø D_s : 8.5 mm

Feed f in steel < 1100 N/mm²: 0.08 mm/rev.

Technical description

Feed f in steel < 1100 N/mm ²	0.08 mm/rev.
Nominal Ø D_c	8.5 mm

Flute length L_c	109 mm
Number of cutting edges Z	2
Tolerance nominal \varnothing	h8
Shank $\varnothing D_s$	8.5 mm
Overall length L	165 mm
Standard	DIN 340
recommended maximum drilling depth L_2	96.3 mm
Point angle	118 degrees
Coating	uncoated
Tool material	HSS E
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	red
Type of product	Jobber drill