

## Garant

### Jobber drill, long, HSS-E VA, uncoated, Ø DC h8: 9,8 mm



#### Order data

Order number	116070 9,8
GTIN	4045197027979
Item class	11B

#### Description

##### Version:

Profile ground. Standard core thickness and core taper. Bright finish.  
With point geometry shape C.

##### Advantage:

For drilling with drill bushes or long reach applications.

##### Recommendation:

##### Maximum drilling depth:

$$L_2 = L_C - 1.5 \times D_C$$

##### Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability.

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 106.3 mm

Flute length  $L_C$ : 121 mm

Overall length L: 184 mm

Shank Ø  $D_S$ : 9.8 mm

Feed f in stainless steel < 900 N/mm<sup>2</sup>: 0.08 mm/rev.

#### Technical description

Feed f in stainless steel < 900 N/mm <sup>2</sup>	0.08 mm/rev.
Nominal Ø $D_C$	9.8 mm
Number of cutting edges Z	2

Flute length $L_c$	121 mm
Tolerance nominal $\varnothing$	h8
Shank $\varnothing D_s$	9.8 mm
Overall length L	184 mm
Standard	DIN 340
recommended maximum drilling depth $L_2$	106.3 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	blue
Type of product	Jobber drill