

**Garant**
**Jobber drill extra long HSS FS, uncoated, Ø DC h8 × overall length L: 8X240 mm**

**Order data**

Order number	116240 8X240
GTIN	4045197028853
Item class	11B

**Description**
**Version:**

With precision ground point.

Significantly strengthened core without core taper. Bright finish flutes, nitrided chamfers.

With point geometry shape C.

**Advantage:**

**Special deep hole drills. For particularly deep or recessed holes.** Good chip evacuation due to parabolic flutes, resulting in fewer chip evacuations even in particularly deep holes.

**Recommendation:**

Maximum drilling depth:

Flute length  $L_c$  (see table) less  $1.5 \times \varnothing D_c$ .

**Note:**

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability

Through-coolant: no

Standard: DIN 1869

Tolerance nominal  $\varnothing$ : h8

Point angle: 130 degrees

Number of cutting edges Z: 2

Flute length  $L_c$ : 165 mm

Overall length L: 240 mm

Shank  $\varnothing D_s$ : 8 mm

Feed  $f$  in steel  $< 750 \text{ N/mm}^2$ : 0.1 mm/rev.

**Technical description**

Number of cutting edges Z	2
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Flute length $L_c$	165 mm
Feed $f$ in steel $< 750 \text{ N/mm}^2$	0.1 mm/rev.
Nominal $\varnothing D_c$	8 mm
Tolerance nominal $\varnothing$	h8
Shank $\varnothing D_s$	8 mm
Overall length $L$	240 mm
Standard	DIN 1869
Point angle	130 degrees
Coating	uncoated
Tool material	HSS
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill