

Garant
Jobber drill extra long HSS FS, uncoated, Ø DC h8 × overall length L: 9,5X320 mm

Order data

Order number	116240 9,5X320
GTIN	4045197028921
Item class	11B

Description
Version:

With precision ground point.

Significantly strengthened core without core taper. Bright finish flutes, nitrided chamfers.

With point geometry shape C.

Advantage:

Special deep hole drills. For particularly deep or recessed holes. Good chip evacuation due to parabolic flutes, resulting in fewer chip evacuations even in particularly deep holes.

Recommendation:
Maximum drilling depth:

$$L_2 = L_C - 1.5 \times D_C.$$

Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability

Through-coolant: no

Standard: DIN 1869

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 205.8 mm

Flute length L_C : 220 mm

Overall length L: 320 mm

Shank Ø D_s : 9.5 mm

Feed f in steel < 750 N/mm²: 0.1 mm/rev.

Technical description

Number of cutting edges Z	2
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Flute length L_c	220 mm
Feed f in steel $< 750 \text{ N/mm}^2$	0.1 mm/rev.
Nominal $\varnothing D_c$	9.5 mm
Tolerance nominal \varnothing	h8
Shank $\varnothing D_s$	9.5 mm
Overall length L	320 mm
Standard	DIN 1869
recommended maximum drilling depth L_2	205.8 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill