


HSS jobber drill N, uncoated, Ø DC h8: 28,5 mm

Order data

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|--------------|---------------|
| Order number | 116320 28,5 |
| GTIN | 4045197029812 |
| Item class | 12C |

Description
Version:

Special surface treatment, resulting in reduced tendency to edge build-up **and improved chip evacuation.**

Note:

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530.**

Through-coolant: no

Standard: DIN 345

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L₂: 132.25 mm

Flute length L_c: 175 mm

Overall length L: 296 mm

Morse taper MT size: 3

Feed f in steel < 750 N/mm²: 0.25 mm/rev.

Technical description

| | |
|---|--------------|
| Feed f in steel < 750 N/mm ² | 0.25 mm/rev. |
| Number of cutting edges Z | 2 |
| Nominal Ø D _c | 28.5 mm |
| Flute length L _c | 175 mm |
| Tolerance nominal Ø | h8 |
| Overall length L | 296 mm |

| | |
|---|---------------|
| Morse taper MT size | 3 |
| Standard | DIN 345 |
| recommended maximum drilling depth L ₂ | 132.25 mm |
| Point angle | 118 degrees |
| Coating | uncoated |
| Tool material | HSS |
| Type | N |
| Helix angle | 20-30 degrees |
| Shank | Morse taper |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |