



## HSS jobber drill N, uncoated, Ø DC h8: 30,5 mm



### Order data

Order number	116320 30,5
GTIN	4045197029850
Item class	12C

### Description

#### Version:

Special surface treatment, resulting in reduced tendency to edge build-up **and improved chip evacuation.**

#### Note:

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530.**

Through-coolant: no

Standard: DIN 345

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L<sub>2</sub>: 134.25 mm

Flute length L<sub>c</sub>: 180 mm

Overall length L: 301 mm

Morse taper MT size: 3

Feed f in steel < 750 N/mm<sup>2</sup>: 0.25 mm/rev.

### Technical description

Feed f in steel < 750 N/mm <sup>2</sup>	0.25 mm/rev.
Number of cutting edges Z	2
Flute length L <sub>c</sub>	180 mm
Nominal Ø D <sub>c</sub>	30.5 mm
Tolerance nominal Ø	h8
Overall length L	301 mm

Morse taper MT size	3
Standard	DIN 345
recommended maximum drilling depth L <sub>2</sub>	134.25 mm
Point angle	118 degrees
Coating	uncoated
Tool material	HSS
Type	N
Helix angle	20-30 degrees
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill