

**Garant**
**HSS jobber drill N, uncoated, Ø DC h8: 18 mm**

**Order data**

Order number	116340 18
GTIN	4045197030382
Item class	11C

**Description**
**Version:**

Special surface treatment, resulting in reduced tendency to edge build-up **and improved chip evacuation.**

**Top quality high performance twist drills.**

Cutting edge section  $\leq 26.5$  mm  $\varnothing$  ground from solid,  $> 26.5$  mm  $\varnothing$  milled. This ensures high concentricity and pitch accuracy, and precision ground point up to 40 mm  $\varnothing$ .

With shape A point.

**Note:**

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530.**

Through-coolant: no

Standard: DIN 345

Tolerance nominal  $\varnothing$ : h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 103 mm

Flute length  $L_c$ : 130 mm

Overall length L: 228 mm

Morse taper MT size: 2

Feed f in steel  $< 750$  N/mm<sup>2</sup>: 0.2 mm/rev.

**Technical description**

Number of cutting edges Z	2
Flute length $L_c$	130 mm
Nominal $\varnothing D_c$	18 mm
Feed f in steel $< 750$ N/mm <sup>2</sup>	0.2 mm/rev.

Tolerance nominal $\varnothing$	h8
Overall length L	228 mm
Morse taper MT size	2
Standard	DIN 345
recommended maximum drilling depth L <sub>2</sub>	103 mm
Point angle	118 degrees
Coating	uncoated
Tool material	HSS
Type	N
Helix angle	20-30 degrees
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill