

Garant
Jobber drill HSS-E VA, uncoated, Ø DC h8: 17 mm

Order data

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|--------------|---------------|
| Order number | 116360 17 |
| GTIN | 4045197031983 |
| Item class | 11C |

Description
Version:
With strengthened core.

Specially treated surface, reducing edge build up and improving chip evacuation.
With point geometry shape C.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c.$$

Note:

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Through-coolant: no

Standard: DIN 345

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 99.5 mm

Flute length L_c : 125 mm

Overall length L: 223 mm

Morse taper MT size: 2

Feed f in steel < 750 N/mm²: 0.2 mm/rev.

Technical description

| | |
|---|-------------|
| Number of cutting edges Z | 2 |
| Nominal Ø D_c | 17 mm |
| Flute length L_c | 125 mm |
| Feed f in steel < 750 N/mm ² | 0.2 mm/rev. |

| | |
|---|---------------|
| Tolerance nominal \varnothing | h8 |
| Overall length L | 223 mm |
| Morse taper MT size | 2 |
| Standard | DIN 345 |
| recommended maximum drilling depth L ₂ | 99.5 mm |
| Point angle | 135 degrees |
| Coating | uncoated |
| Tool material | HSS E |
| Type | INOX |
| Helix angle | 35-40 degrees |
| Shank | Morse taper |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |