

**Garant**
**Jobber drill HSS-E for Hardox H, uncoated, Ø DC h8: 25 mm**

**Order data**

Order number	116380 25
GTIN	4045197032683
Item class	11C

**Description**
**Version:**

**Particularly sturdy** due to **extra short drilling section** and partly with larger MT. Strengthened core.

With point geometry shape C.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

**Note:**

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Through-coolant: no

Standard: Manufacturer's standard

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 60.5 mm

Flute length  $L_c$ : 98 mm

Overall length L: 219 mm

Morse taper MT size: 3

Feed f in steel < 1400 N/mm<sup>2</sup>: 0.18 mm/rev.

**Technical description**

Flute length $L_c$	98 mm
Number of cutting edges Z	2
Nominal Ø $D_c$	25 mm
Feed f in steel < 1400 N/mm <sup>2</sup>	0.18 mm/rev.

Tolerance nominal $\varnothing$	h8
Overall length L	219 mm
Morse taper MT size	3
Standard	Manufacturer's standard
recommended maximum drilling depth L <sub>2</sub>	60.5 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS Co 8
Type	H
Helix angle	8-15 degrees
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill