

Garant

Jobber drill long HSS N, uncoated, Ø DC h8: 27 mm



Order data

Order number	116700 27
GTIN	4045197034489
Item class	11C

Description

Version:

Compared to DIN 345 the flute length is longer by the drill bushing height. Thus the effective drilling depth is unaffected. Special surface treatment for improved chip evacuation.

With point geometry shape A.

Advantage:

For drilling through drill bushings in tool making, machine building and series production. Particularly important for drilling into uneven, inclined or arched surfaces.

Recommendation:

Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Note:

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Through-coolant: no

Standard: DIN 341

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 181.5 mm

Flute length L_c : 222 mm

Overall length L: 343 mm

Morse taper MT size: 3

Feed f in steel < 750 N/mm²: 0.25 mm/rev.

Technical description

Nominal Ø D_c	27 mm
Feed f in steel < 750 N/mm ²	0.25 mm/rev.

Number of cutting edges Z	2
Flute length L _c	222 mm
Tolerance nominal Ø	h8
Overall length L	343 mm
Morse taper MT size	3
Standard	DIN 341
recommended maximum drilling depth L ₂	181.5 mm
Point angle	118 degrees
Coating	uncoated
Tool material	HSS
Type	N
Helix angle	16-30 degrees
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill