

**Garant**
**Jobber drill extra long HSS FS, uncoated, Ø DC h8: 24R2 mm**

**Order data**

Order number	116720 24R2
GTIN	4045197035073
Item class	11C

**Description**
**Version:**

High concentricity.

**Large section parabolic flutes;** strong due to strengthened core thickness (without core taper).

≤ 16 mm Ø: Bright finish flutes, nitrided lands; > 16 mm Ø: Specially treated surface.

Special sturdy drills **for extremely deep holes.** Up to approx. 15×Ø without drill withdrawal.

With point geometry shape A.

**Note:**

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530.**

Through-coolant: no

Standard: DIN 1870 R2

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

Flute length  $L_c$ : 365 mm

Overall length L: 555 mm

Morse taper MT size: 3

Feed f in steel < 750 N/mm<sup>2</sup>: 0.2 mm/rev.

**Technical description**

Number of cutting edges Z	2
Feed f in steel < 750 N/mm <sup>2</sup>	0.2 mm/rev.
Nominal Ø $D_c$	24 mm
Flute length $L_c$	365 mm
Tolerance nominal Ø	h8

Overall length L	555 mm
Morse taper MT size	3
Standard	DIN 1870 R2
Point angle	130 degrees
Coating	uncoated
Tool material	HSS
Type	FS
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill