

# Jobber drill extra long HSS FS, uncoated, Ø DC h8: 26R2 mm



## **Order data**

Order number	116720 26R2
GTIN	4045197035110
Item class	11C

## **Description**

#### **Version:**

High concentricity.

**Large section parabolic flutes;** strong due to strengthened core thickness (without core taper).  $\leq$  16 mm  $\varnothing$ : Bright finish flutes, nitrided lands; > 16 mm  $\varnothing$ : Specially treated surface. Special sturdy drills **for extremely deep holes.** Up to approx. 15× $\varnothing$  without drill withdrawal. With point geometry shape A.

### Note:

For suitable reducing adapters for tools with MT shanks see No. 343000-343530.

Through-coolant: no Standard: DIN 1870 R2 Tolerance nominal Ø: h8 Point angle: 130 degrees Number of cutting edges Z: 2 Flute length L<sub>c</sub>: 365 mm Overall length L: 555 mm Morse taper MT size: 3

Feed f in steel < 750 N/mm<sup>2</sup>: 0.25 mm/rev.

# **Technical description**

Number of cutting edges Z	2
Nominal Ø D <sub>c</sub>	26 mm
Feed f in steel < 750 N/mm <sup>2</sup>	0.25 mm/rev.
Flute length L <sub>c</sub>	365 mm
Tolerance nominal Ø	h8

Overall length L	555 mm
Morse taper MT size	3
Standard	DIN 1870 R2
Point angle	130 degrees
Coating	uncoated
Tool material	HSS
Туре	FS
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill